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RB429TB-10-03
Job Sheet 203924



Part No: RB429TB-10-03

Job Qty: 1 pcs

Part Name: Vertical Live Mount Servicing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RB429TB-10-03 REV.0 IPP Rev. A 19.11.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	12/27/19	12/27/19	0.00	0.25	Small Fab - 1		MLL S246349
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	12/27/19	12/27/19	0.00	0.00	QC 5 - 10		DAS JAN 10 2020 40 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	12/27/19	12/27/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



Container No: S246349



Part: RB429TB-10-03

Job No: 203924

Serial No/Batch: S246349

Revision: 0

Inspector:

Exp Date:

Instructions:

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Date: 01/10/20

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				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130	QC 21 - FG	1 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

JAN 10 2020

DAS
78
9-89DAS
21
9-89

JAN 10 2020

Part Op 100 - 1-Assemble as per BELL technical bulletin. See sheet 3 and figure 1 on sheet 5. 2-Pack case.
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - Identify as per dwg & Stock Location: _____
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10137	Small Pistol Case, Plastic	1 Ea (1 ea)	100-Small Fab - 1	5227968
1020045	Steel Connection fitting 1/4 NPT (m)	1 Ea (1 ea)	100-Small Fab - 1	5234102
1020145	Brass "T" Union 1/4 NPT (f)	1 Ea (1 ea)	100-Small Fab - 1	5234100
1020177	Teflon Tape 1/2" X 40"	1 Ea (1 ea)	100-Small Fab - 1	5234104
2316C	Valve Cap	1 Ea (1 ea)	100-Small Fab - 1	5246203
30 1084 02L 0/400#	Manometer 3" Diameter 1/4 NPT 0-400 psi	1 Ea (1 ea)	100-Small Fab - 1	5230962
AS3209-008	Packing	1 Ea (1 ea)	100-Small Fab - 1	5234217
HLLHE-371	Valve Extension 3"	1 Ea (1 ea)	100-Small Fab - 1	5240768
MIL-V-27317	Valve Core Pin	2 Ea (2 ea)	100-Small Fab - 1	5237220
5228127	Brass reducer	1		5234097
HLLH 586	inflation connection T-Handle	1		5240766

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	10137	1	10	0
	1020045	1	1	0
	1020145	1	1	0
	1020177	1	1	0
	2316C	1	0	0
	30 1084 02L 0/400#	1	1	0
	AS3209-008	1	0	0
	HLLHE-371	1	0	0
	MIL-V-27317	2	0	0
Part Specifications				
Specifications could not be found.				

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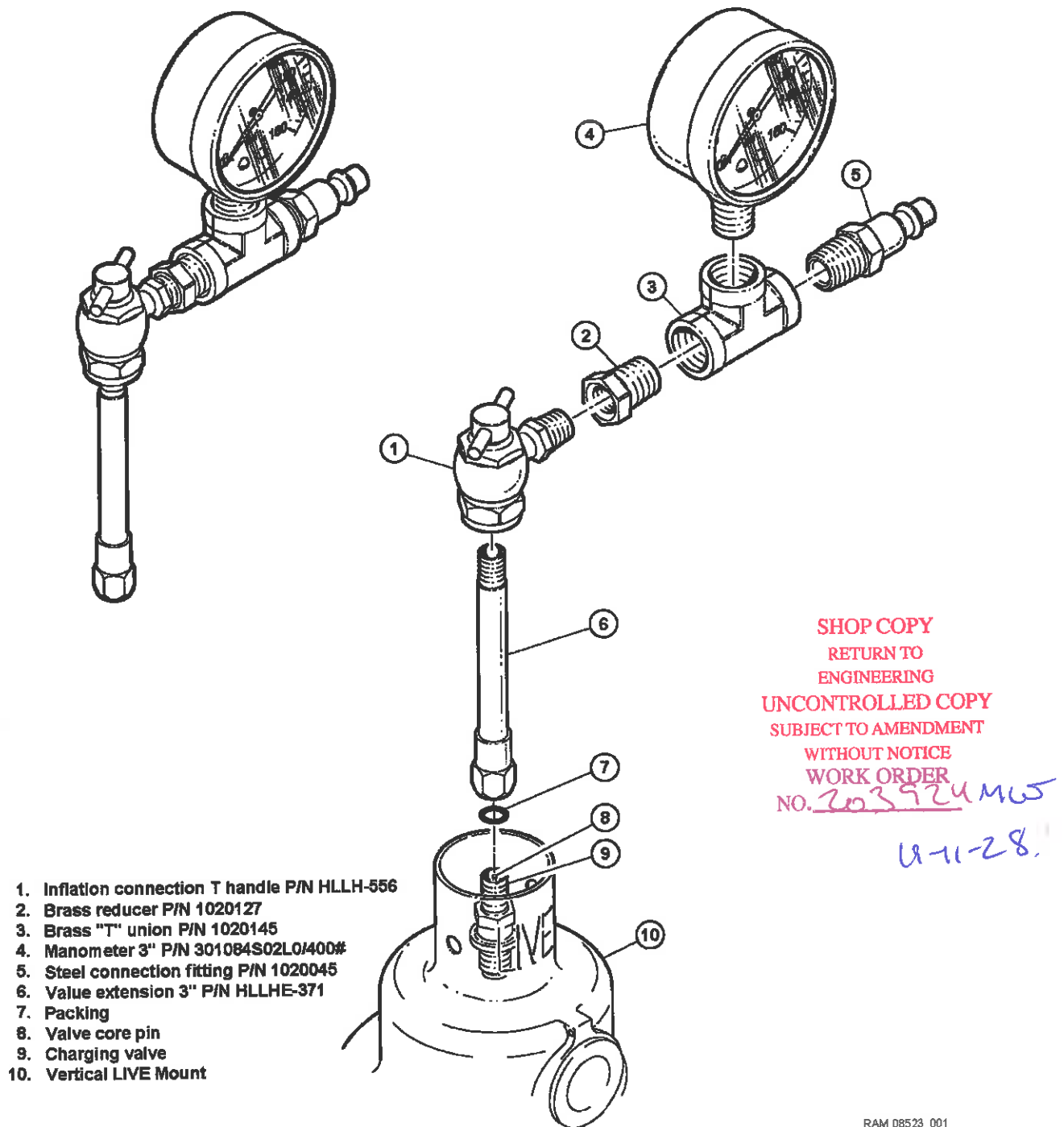


Figure 1

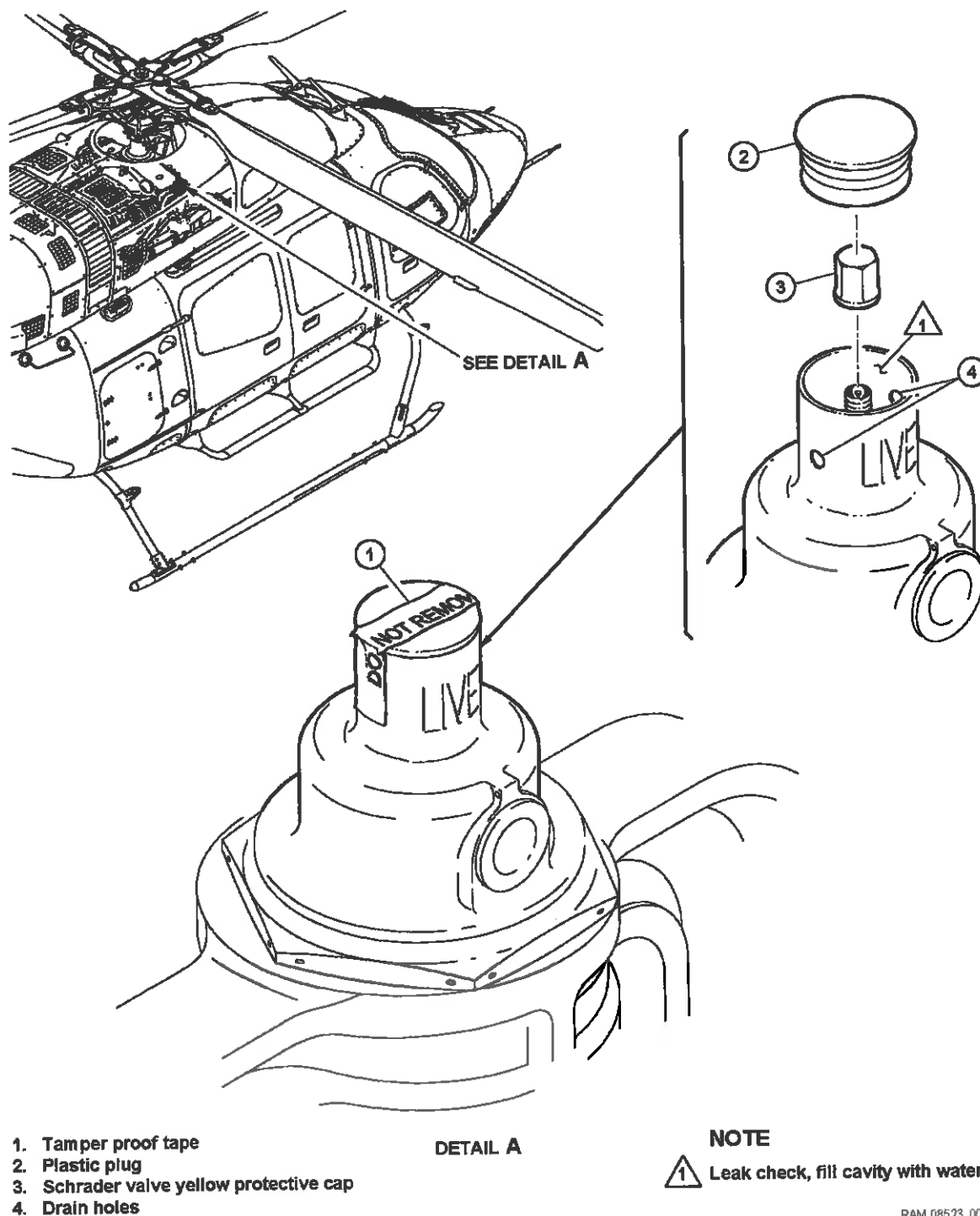


Figure 2



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐

Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

MRB (QS1042)

QTY Affected: _____

Sequence #: _____

Disposition

Description Work Order Deviation

Completed By _____

Lead hand / Supervisor _____

QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐
Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐

Other/Details: _____